# ProAll Mobile Mixer

# Decal Installation Locations



MX02767

8 December 2017 Rev.0.3



# **Contents**

1. Introduction1-1	
2. Safety Decals2-1	
Safety Decal Detail	2-1
Safety Decal Location Overview	2-3
Safety Decal Location Detail	2-5
3. Operating Decals3-1	
Operating Decal Detail	3-1
Operating Decal Location Overview	3-5
Operating Decal Location Detail	3-6

#### 1. Introduction

Decal installation is outlined in this document in order to maintain consistent decal placement across machine types. Not all decals are installed on all machines such as those machines without fiber feeders or colour feeders.

### 2. Safety Decals

The following safety decals are to be placed on the machine in the areas indicated. They are

#### **Safety Decal Detail**

This section shows the safety decals in detail.

#### Safety Decal 1



#### Safety Decal 2



intended for your personal safety and for those working with you.

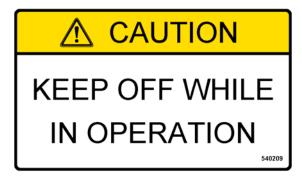
#### Safety Decal 3



#### Safety Decal 4



#### Safety Decal 5



#### Safety Decal 6



#### Safety Decal 7



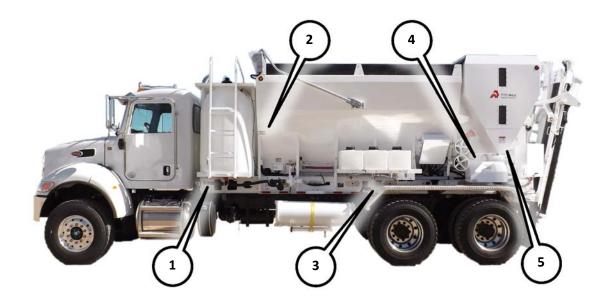
#### Safety Decal 8



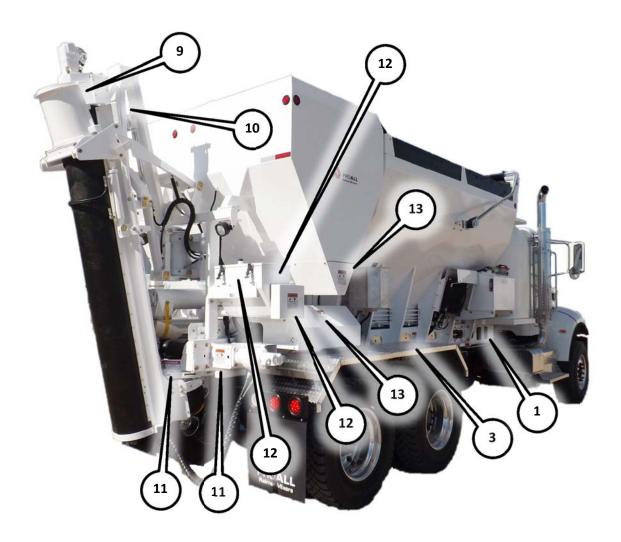
# **Safety Decal Location Overview**

The following graphics show the location of the safety decals as they occur on the mixer body.

The numbers indicate specific information that can be found in the section "Safety Decal Location Detail."





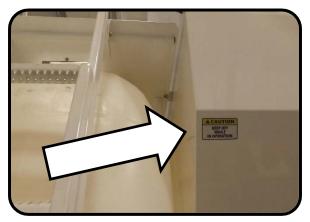


### **Safety Decal Location Detail**

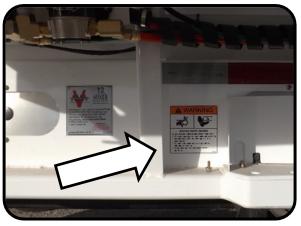
This section gives specific detail about safety decal type and placement.



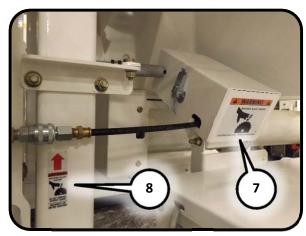
1. Water Tank Extension/Pump Mount. (Safety Decal 2) on tank extension, 2" above bottom and 2" right of the mount. Left hand side shown and right hand side similarly on other side of extension.



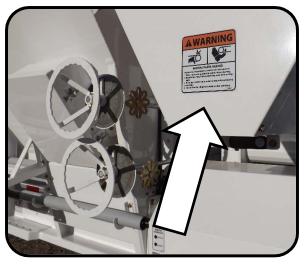
2. Aggregate Bin Front. (Safety Decal 5) left hand front 1" below top bend and 1" right of the front of the bin.



3. Mixer Frame. (Safety Decal 1) on frame rail 2" right of gusset, 1" above bottom of rail as shown, left hand side near longitudinal center of the mixer. Right hand side similarly on other side of mixer.



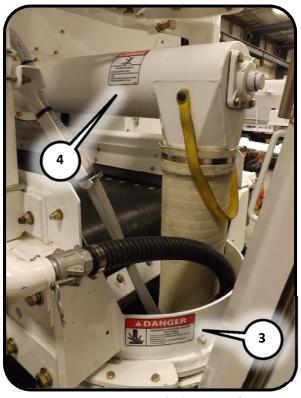
4. Fiber Feeder. (Safety Decal 7) centered on the end of the fiber cutter box as shown, (Safety Decal 8) on the pillar below and left of the air hose connector to the fiber feeder box.



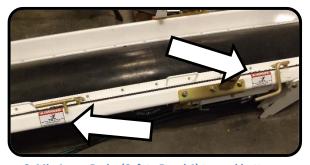
5. Cement Bin. (Safety Decal 1) centered on left hand side cement bin drive box cover and 4" above the bottom.



 Control Box. (Safety Decal 6) left of the emergency stop button on the outside of the control panel box 1/2" above bottom of the box.



7. Meter Auger and Mix Bowl. (Safety Decal 3) on mix bowl outer rim left hand side as shown, 1" right of the weld interface, ¼" below the top rim, (Safety Decal 4) on top left side of meter auger forward of the auger chute, top of decal on top horizontal center of auger tube, 8" from the end of the auger.



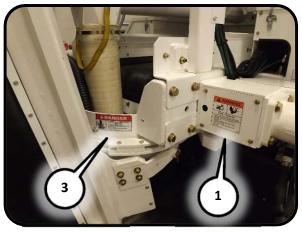
8. Mix Auger Body. (Safety Decal 4) toward bottom bearing side of the lock handles, wrapped around the frame as shown, ½" from the handle.



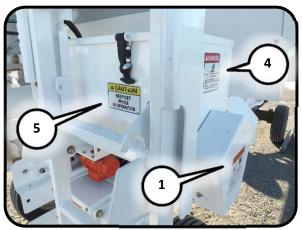
9. Mix Auger Drive Box. (Safety Decal 4) centered on drive box shield angled part, left hand side shown and right hand side similarly on other side of drive box shield.



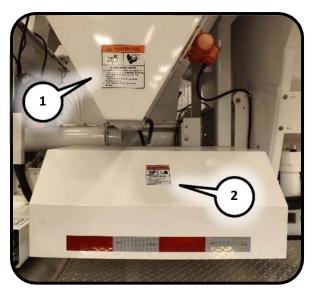
10. Lower Lift Link. (Safety Decal 3) on inside of lift link, 3" below the base of the pivot point bracket.



11. Mix Bowl and Conveyor Drive Box. (Safety Decal 1) centered on drive box cover as shown, (Safety Decal 3) on mix bowl outer rim right hand side as shown, 1" left of the weld interface, ½" below the top rim.



12. Colour Feeder. (Safety Decal 1) centered on outside drive cover, (Safety Decal 4) centered on side and 2" below the top of colour feeder hopper, (Safety Decal 5) on rear of hopper 4" left of the side and 5" below the top of the hopper.



13. Cement Bin and Hydraulic Control Box. (Safety Decal
1) centered on right hand side cement bin drive box
cover, 4" above the bottom, (Safety Decal 2) centered on
sloped surface of hydraulic control box cover as shown.

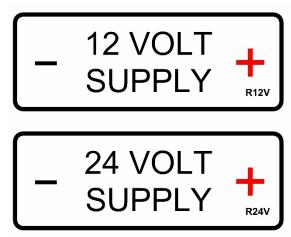
# 3. Operating Decals

Operating decals are distinct from the safety decals and are to be placed on the machine in the areas indicated.

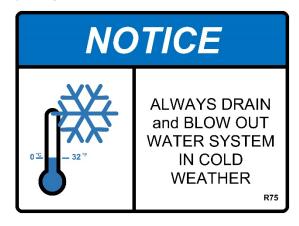
#### **Operating Decal Detail**

This section shows the operating decals in detail.

**Operating Decal 1** 



**Operating Decal 2** 



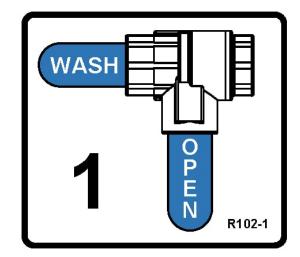
**Operating Decal 3** 



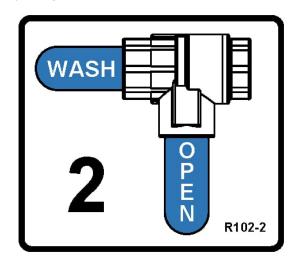
**Operating Decal 4** 



#### **Operating Decal 5**



**Operating Decal 6** 



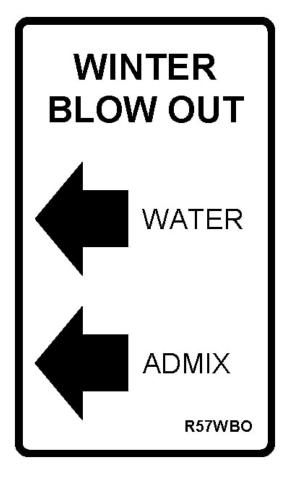
**Operating Decal 7** 



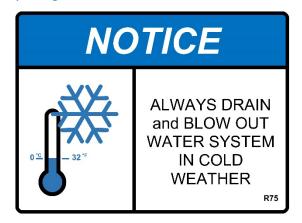
#### **Operating Decal 8**



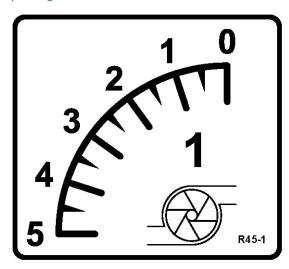
**Operating Decal 9** 



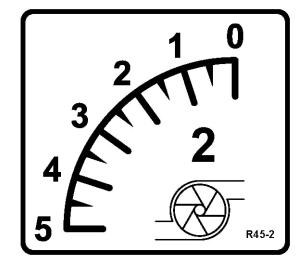
#### **Operating Decal 10**



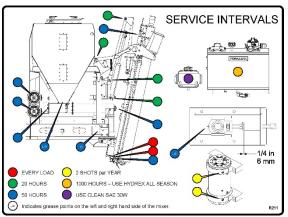
**Operating Decal 11** 



**Operating Decal 12** 



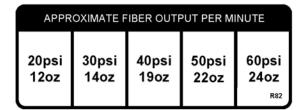
#### **Operating Decal 13**



**Operating Decal 14** 



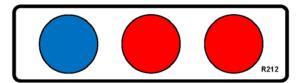
#### **Operating Decal 15**



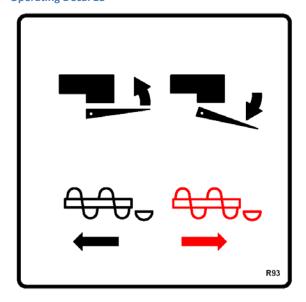
**Operating Decal 16** 



**Operating Decal 17** 



**Operating Decal 18** 



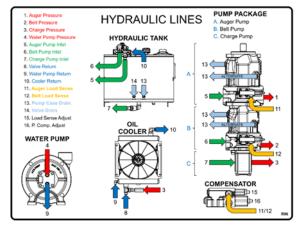
**Operating Decal 19** 



**Operating Decal 20** 



**Operating Decal 21** 



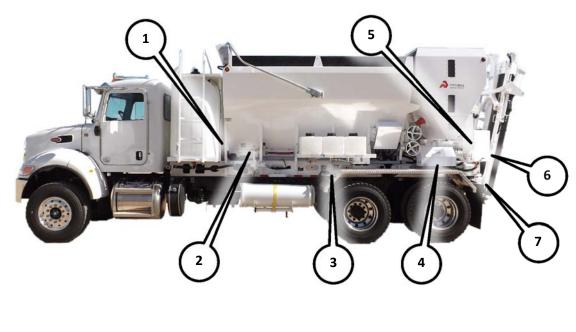
**Operating Decal 22** 

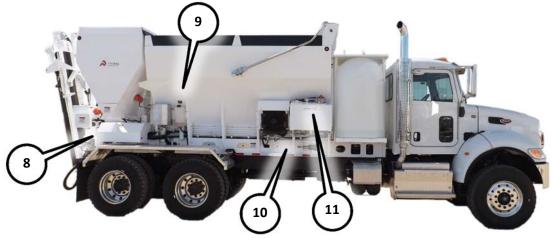


# **Operating Decal Location Overview**

The following graphics show the location of the operating decals as they occur on the mixer

body. The numbers indicate specific information that can be found in the section "Operating Decal Location Detail."



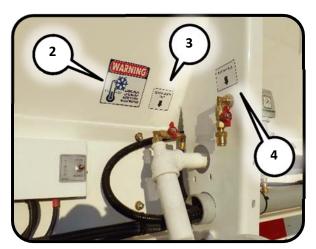


# **Operating Decal Location Detail**

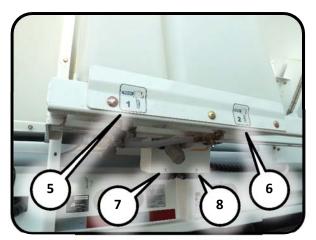
This section gives specific detail about operating decal type and placement.



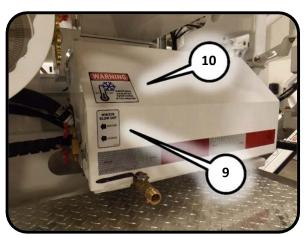
1. Voltage Supply Cover. (Operating Decal 1) centered on the voltage supply cover at the front left hand side of the mixer.



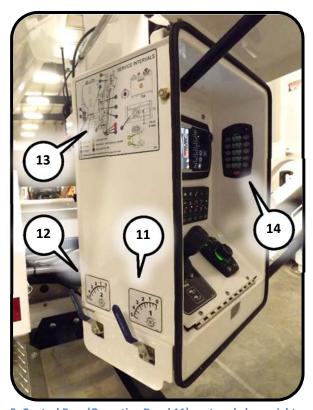
2. Mixer Body Left Front. (Operating Decal 2) on the mixer body above and to the left of the washout fitting, bottom aligned with the admix washout decal, 3 inches above the welded seam, (Operating Decal 3) on the mixer body, above the admix washout fitting, 2 inch to the left of the body gusset, (Operating Decal 4) 1 inch centered above the air supply fitting hole as shown.



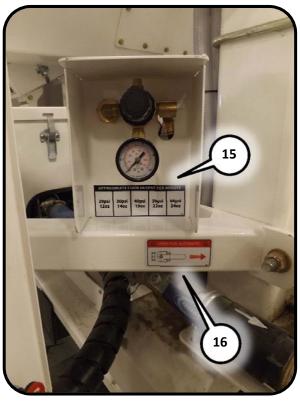
3. Admix Tank Frame. (Operating Decal 5 and Operating Decal 6) located on tank retaining plate above the tank valves, (Operating Decal 7 and Operating Decal 8) on the pump cover centered over the pump and 1/2" above the bottom edge of the cover.



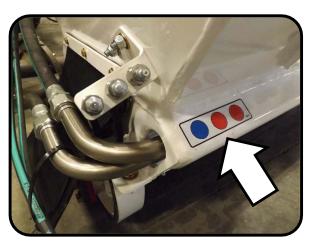
4. Valve Cover. (Operating Decal 9) on valve cover, ¾" to the right of the edge, ¾" below the bend line as shown, (Operating Decal 10) on the valve cover, ¾" to the right of the edge, ¾" above the bend line as shown.



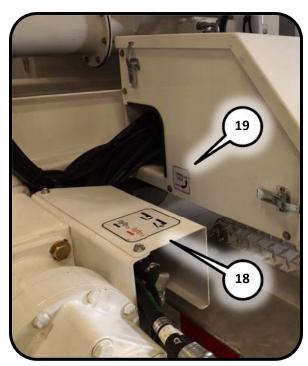
5. Control Box. (Operating Decal 11) centered above right hand ball valve, (Operating Decal 12) centered above left hand ball valve, (Operating Decal 13) on left hand side of control box, ½" from the top and rear edges, (Operating Decal 14) inside right hand vertical wall, centered on width of wall, 2" below inside top of box.



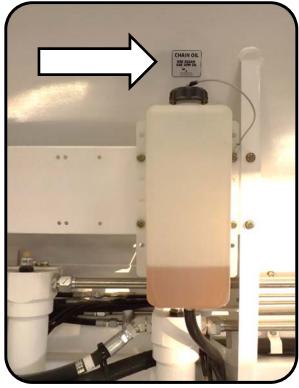
6. Control Box Support Beam. (Operating Decal 15) centered on bottom of fiber feeder control, (Operating Decal 16) centered over height of support beam, 2" from the right hand side of where the beam meets the mounting flange.



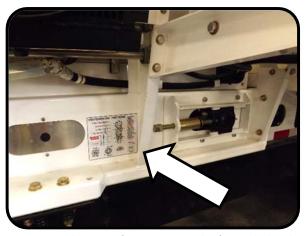
7. Mix Auger Frame. (Operating Decal 17) on mix auger frame adjacent to the grease zerk mount, centered on frame rail and 1" from end of rail. Ensure the blue dot is closest to the grease zerks.



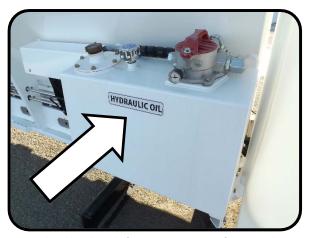
8. Hydraulic Control Box. (Operating Decal 18) centered on width of hose cover 1" from the edge as shown, (Operating Decal 19) on rear side of panel, ¾" from each edge.



9. Aggregate Bin. (Operating Decal 20) on right side of aggregate bin centered above the chain oil reservoir tank.



10. Mixer Body Frame. (Operating Decal 21) on right hand side of mixer below the oil cooler adjacent to the support gusset, 1" above the frame rail as shown.



11. Hydraulic Oil Tank. (Operating Decal 22) centered on the oil tank, 2" below the top bend.



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