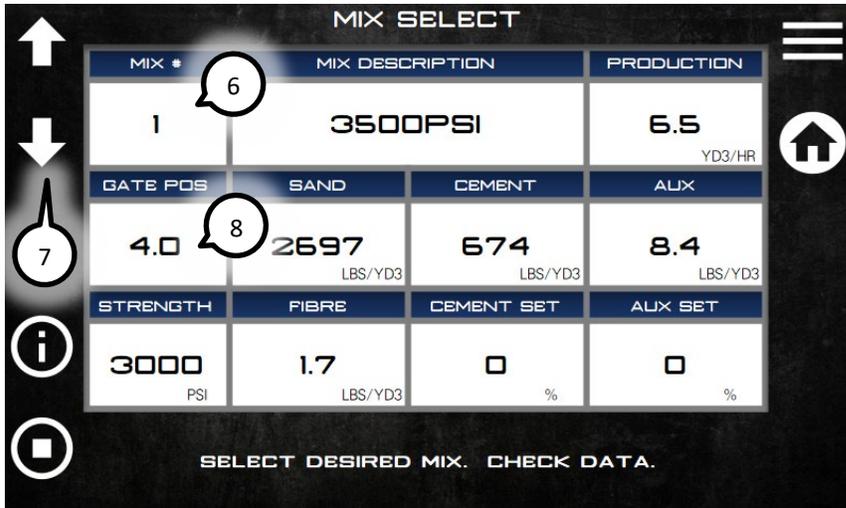


Preliminary checks:

1. Engine is running and PTO engaged (if equipped).
2. Master switch is ON (power to control system).

Select the mix required by customer or dispatcher:

3. Set the last job volume to zero.
 - a. Press the reset button. Select YES to reset.
4. Tap the menu button on the display.
5. Select MIX SELECT.
6. Select the mix number by touching the number displayed. The box around the number will change to green.
7. Use arrows to select the desired mix number.



A greyed out mix number means that the previous mix volume has not been set to zero. See step 3.

Adjust control gates:

8. Adjust to the values shown in the MIX SELECT or HOME screen. *Number in blue on HOME screen is mix design setting. Big number is actual setting.*
If not equipped with gate sensors, the value in blue will not exist.

Pre-adjust Belt and Mix Auger Speeds:

9. Set speeds using the rotary knob on the panel.
10. Adjust the belt speed by pressing the belt speed button rotating knob until desired speed is shown. Push the knob to accept the value.
11. Adjust the mix auger speed by pressing the mix auger speed button.
 - a. Value is shown on display.

Position aggregate materials to discharge point:

12. Push BELT FORWARD button on the keypad to start the belt and bring the material to the discharge point.
13. Release BELT FORWARD to stop the belt.

Set RPM high on engine:

14. Push RPM button on the keypad (solid green light).

Set Auger angle:

15. Use paddle for boom up and down to adjust mix auger angle to approximately 20-30 degrees for pouring.

Turn Mix auger ON:

16. Push mix auger forward button on rotary knob.

Turn Belt ON:

17. Push ON/START button on rotary knob.

Additional functions:

18. Push CEMENT ONLY button to run only cement.
19. To run BELT ONLY, set cement lever to 0 and push 12 or 17.

